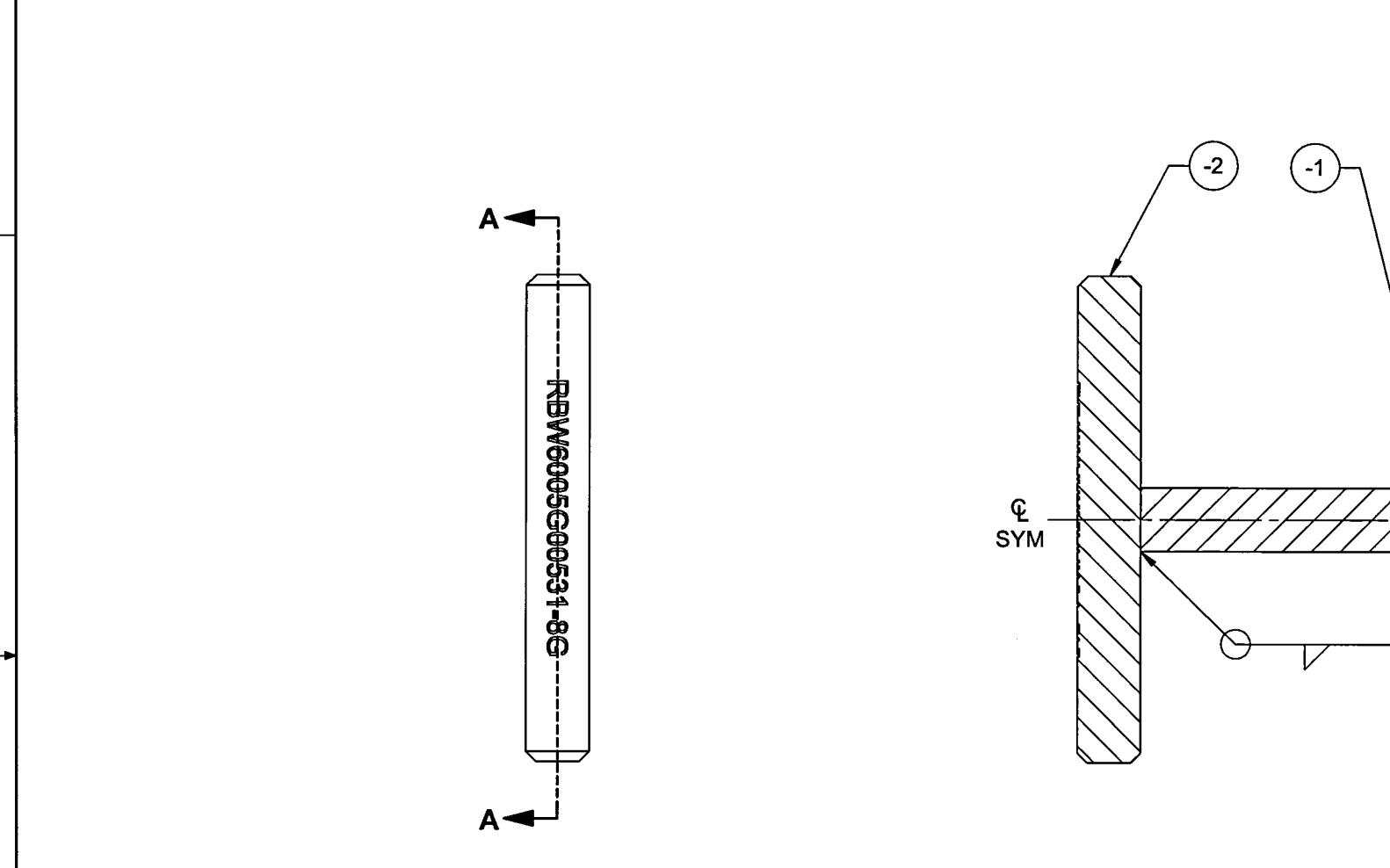


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6005G00531-8G-1	PIN
-2	1	RBW6005G00531-8G-2	HANDLE



NOTES:  
 1) MATERIAL: N/A  
 2) HEAT TREAT: N/A  
 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
 4) TOLERANCES: X.X = +/- 0.1"  
     XXX = +/- 0.01"  
     XXXX = +/- 0.005"  
     XXXXX = +/- 0.0005"  
     ANGLES / PARALLELISM / ECCENTRICITY / SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
 5) UNITS: INCHES UNLESS OTHERWISE NOTED  
 6) BREAK SHARP EDGES: N/A  
 7) IDENTIFICATION: N/A  
 8) ASSEMBLE AS SHOWN  
 9) THE TOOL MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	18-561	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6005G00531-8G	SHEET 1 OF 3
APPROVED	VH	TITLE	SCALE
		JACKSCREW (1/4"-28)	NTS
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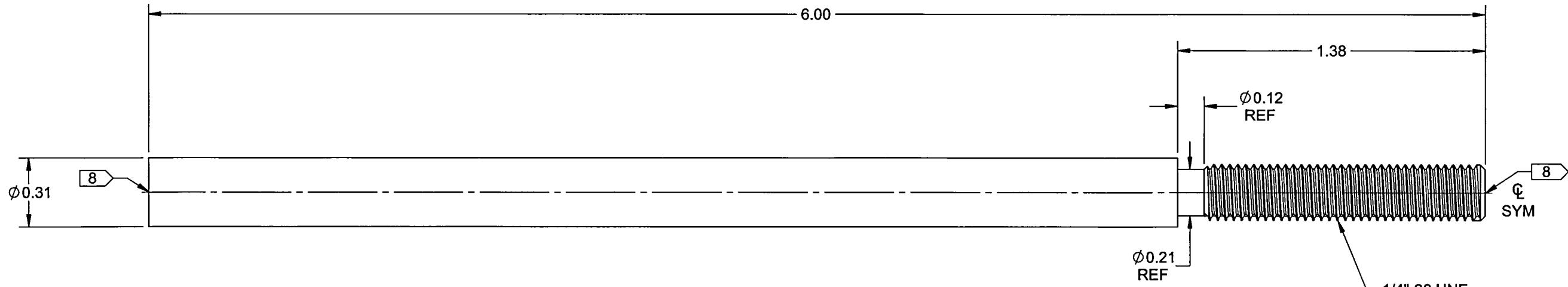
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RBW6005G00531-8G-1 PIN

NOTES:

1) MATERIAL: 4140/4142 (28-32 RC)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1"

X.XX = +/- 0.01"

X.XXX = +/- 0.005"

X.XXXX = +/- 0.0005"

ANGLES / PARALLELISM / ECCENTRICITY / SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: N/A

8) CENTER DRILL IS ACCEPTABLE

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	
MFG. APPR.	DP	RBW6005G00531-8G	
APPROVED	WJ	REV. A SHEET 2 OF 3	
DATE 9/6/2018		TITLE	JACKSCREW (1/4"-28) NTS
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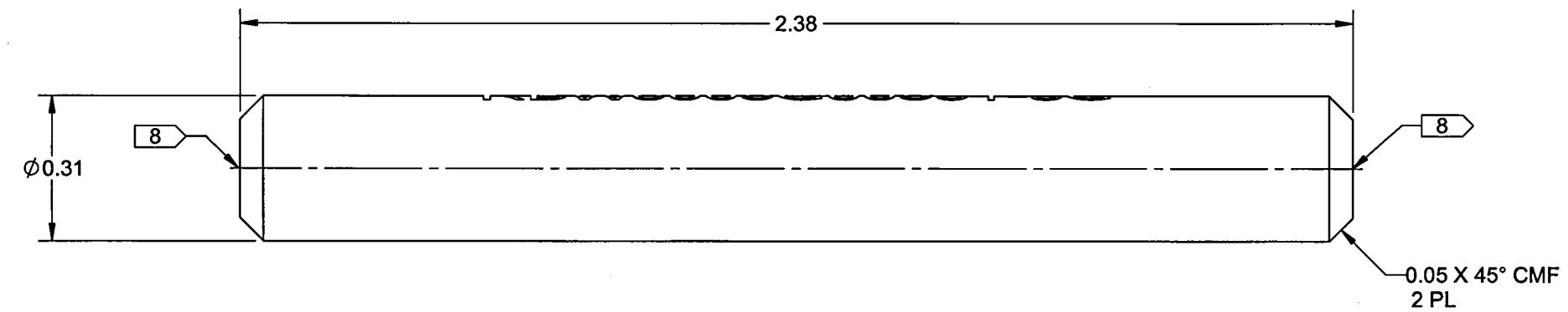
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RBW6005G00531-8G-2 HANDLE

NOTES:

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1"  
X.XX = +/- 0.01"  
X.XXX = +/- 0.005"  
X.XXXX = +/- 0.0005"  
ANGLES / PARALLELISM / ECCENTRICITY / SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN OR DOT MARK T/N AS SHOWN
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	REV. A <b>RBW6005G00531-8G</b>
APPROVED	WY	SHEET 3 OF 3
DATE	9/6/2018	TITLE <b>JACKSCREW (1/4"-28)</b>
		SCALE NTS

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